

PUMP & FILTRATION SYSTEMS >



Industrial Gear Pumps





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Gear pumps transport a wide variety of media in industrial production processes in general, in the chemical industry as well as in the pharmaceutical and food industries. The suitable gear pumps and pump systems can be found in MAAG's wide range of products by plant manufacturers and producers and processors of plastics.

The range of requirements in terms of viscosity, pressure, temperature and corrosivity of the media being conveyed is very wide in the industrial sector.

Our portfolio of industrial gear pumps has exactly the required application depth and, thanks to a sophisticated modular system we can even meet the most difficult requirements reliably.

Thanks to our wide know-how in applications and our very own production, we can optimally design and manufacture the pump tailored to your process.

About us

The MAAG Group is a broadly diversified global solutions provider with integrated and customizable systems in process technology for the polymer, chemical, petrochemical, pharmaceutical and food industries. Its Pump & Filtration Systems, Pelletizing & Pulverizing Systems, Recycling Systems and Digitalization divisions consolidate the many years of experience and in-depth know-how of the AUTOMATIK, ETTLINGER, GALA, MAAG, REDUCTION, SCHEER and XANTEC product brands. The MAAG Group currently employs over 1,100 people at production sites in Switzerland, Germany, Italy, the USA, and China. Additional sales and service centers in France, Taiwan, Malaysia, India, Thailand and Brazil ensure close attention to customers' needs.

Applications for highly specific media

Carbon Fibres



MAAG pumps typically serve as Dope feed/transfer pumps in processing the carbon fibres. Considering the Polyacrylonitrile (PAN) in DMAc Solution, with about 20% of PAN in 80% solvent like DMAc (Dimethylacetamide) or DMSO (Dimethylsulfoxide), also consisting other components and small amounts

of water, the mixture has to be pumped through a tiny injector into a chamber where the solvent evaporates and a solid fibre is left out. For this purpose, MAAG pumps are designed to convey and dose the solution with high efficiency.

Gum Base



Processing of Gum bases (Elastomers, Resins, Waxes, Fats, Emulsifiers, Fillers and Antioxidants) involves several stages such as melting of gum base, mixing with additives and rolling of finished gum. Here, MAAG pumps typically serve, as transfer pumps or as booster pumps in each stage.

Hot Melt - Resin



For Hot melt adhesives used primarily for packaging, textiles, labels, tapes, pressure sensitive applications and other disposable products like stamps, MAAG provides metering/transfer/loading pumps or Booster pumps; for instance, in front of a spray nozzle.

Molten Sulfur



Its production is ever increasing in refineries, natural gas plants, sulphuric acid plants, chemical production such as rubber additives or even in food products. It is also rapidly reaching new industries. Hence, safe handling of molten sulfur and the associated hydrogen sulfide emissions is becoming critical. MAAG pumps usually aid as High Temperature transfer pumps for such precarious applications.

Food & Pharma



MAAG can offer food-compliant pump executions with stainless steel housings/shafts, ceramic bearings and FDA certified sealings. With their good priming capability, MAAG pumps are well suitable in the pharmaceutical process where the temperatures vary widely, media have low viscosity and accuracy of flow rates is extremely important.

Spandex



For this application, MAAG pumps are used as spinning or dosing pumps. Spandex or elastane is a synthetic stretchy chemical fibre known for its exceptional elasticity. It exhibits properties similar to rubber, but is more solid and significantly more durable. Possessing viscosity of up to 1,000,000

mPas, the entire process requires a short dwelling time and is carried out under nitrogen (N2) because the medium reacts to oxygen. MAAG pumps, with their special inlet and seal design, fulfills the necessary requirements of all stages.

Vinyl Alcohol



The production of Ethylene vinyl alcohol copolymer (EVOH) is a two-step process of polymerization and saponification. Ethylene and vinyl acetate are polymerized using an initiator/activator complex. MAAG pumps serve as a transfer pumps for all stages in the process.

Lubrication and refinery products



MAAG offers customized solutions for simple applications such as grease lubrication, liquid oil, atomized oil (oil mist) or in demanding applications for refinery products like hydrocarbons, unrefined petroleum also in presence of hard particles with special bearings, special sealing designs and materials.

Flavours & Fragrances



Usually a mixture of raw products (fruits, herbs, etc.) and a base solvent (alcohol, acids, etc.). When it comes to manufacturing aromas, it's all about the highly accurate dosing of low-viscosity scent and aroma com-

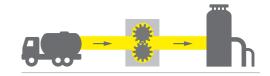
ponents. MAAG pumps serve as low viscous distillate removal and corrosive residue removal pumps or serve as dosing pumps to accurately dose flavor additives into perfume.



Applications at site

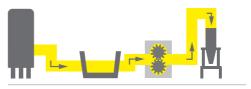
MAAG industrial gear pumps are used in various phases in production or media transfer. Gear pumps convey the media from one production phase to the next and therefore are required to work continuously and with reliability. They need to withstand high pressures, high temperatures and highly corrosive materials but at the same time with the highest possible safety for operation.

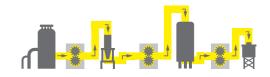
Unloading from truck to storage silos for various product range



Extraction from the container baths to the purifiers

Loading the storage silos from different phases of production





Unloading from the marine tankers to the process areas



Our pump benefits

- Easy maintenance and replacement of internal parts
- Low NPSHr
- Corrosion resistance
- Extensive portfolio of seals
- In-house manufacturing of all core components
- Low shear

- Reliability and long life
- Precise displacement volume
- Energy efficient
- Dosing accuracy
- Less pulsation during pumping phase
- Wider range of temperature, pressure and viscosity

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Our portfolio at a glance

Gear pumps made by MAAG – a sturdy and reliable solution.

Available with Quick Cleaning Kit™

Pump	dosix™	flexinox™	cinox/ therminox	cinox V/ therminox V	refinex/ refitherm	hydrolub
	High		Chemical Res	sistance		Low
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Example media

Chemicals					
Acids	•	•	•		
Solvents	•	•	•		
Additives	•	•	•		
Watery media, cooling media, Detergents	•	•	•		
Paints varnishes	•	•	•	•	•
Flavours and fragrances	•	•	•		
Molten sulfur	•	•	•		
General	•	•	•		

Resin					
Polyurethane, Isocyanate	•	•			
Polyurethane, Polyol				•	•
Adhesives, Hotmelt	•		•	•	
Epoxy Resin	•	•	•	•	
General	•	•	•	•	

🖺 Plastics				
Spandex			•	
Carbon Fibres precursor	•	•		
Prepolymers, oligomers and monomers			•	
Cellulose derivatives and pulps	•	•		
PVA / EVOH	•	•		
General	•	•	•	

Refinery products & Lu	brication			
Petrochemical products			•	•
Fuels			•	•
Bitumen, asphalt			•	
Waxes and paraffins			•	•
Lube oil				•
Mineral oils and fats			•	•
Silicons			•	•
General			•	•

Food & Pharma					
Food	•	•	•		
Pharmaceutical products	•	•	•		
Gum base General		•	•	•	
General	•	•	•		













dosix[™] and flexinox[™]



Corrosion-resistant gear pumps and dosing pumps for chemical processes

cinox®-V and therminox®-V



Stainless steel discharge pumps for chemical processes

cinox® and therminox®



Corrosion-resistant gear pumps for chemical processes

refinex® and refitherm®



Cast steel gear pumps for refinery and petrochemical processes

hydrolub®



Grey cast iron gear pumps for industrial processes





flexinox™

Corrosion-resistant gear pumps for chemical processes



MAAG flexinox™ pumps are corrosionresistant conveying units; they satisfy the stringent quality requirements of today's chemical processing industry and their three-piece configuration facilitates maintenance and replacement of internal parts, such as gears and bearings. They can be heated either electrically or with fluid. Thanks to the extensive range of components and materials available, MAAG gear pumps can be configured to suit customers specific requirements and therefore, are far superior to standard pumps in terms of performance and reliability.

Your benefits

- Wide viscosity, temperature and pressure range
- High efficiencies due to tolerances being modified in line with applications
- Precise displacement volume
- Self-priming
- Corrosion-resistance
- Reliability and longevity
- Easy replacement of internal parts

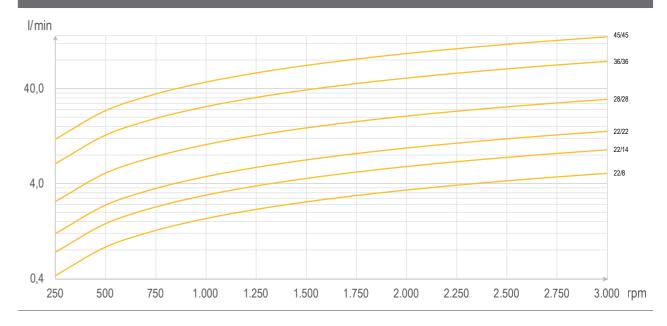
Optimal for those media:







flexinox[™] 22-45 flow rate @ 0 bar ΔP



Application limits:	
Viscosity:	0.3 to 1,000,000 mPas
Temperature:	-30 to 320 °C
Suction pressure:	Vacuum up to 65 bar
Discharge pressure:	Vacuum up to 150 bar
Flow rate:	From 0.4 to 139 l/min

Technical specifications:

Housing:

Stainless steel

Hastelloy



Gear shafts:

- Stainless steel
- Ferralium
- Hastelloy
- Ceramics
- Technopolymer (upon request)
- Titanium (upon request)



- Synthetic carbon
- Stainless steel with carbon inserts
- Ceramic SSiC, ZrO₂
- Tegodyn NiAg
- Bronze CuAl
- Hardened tool steel



- Single or double mechanical seal
- Single or double mechanical balanced seal
- Packing seal
- Sealing ring in a wide range of materials
- Sealing medium or heating medium connections available
- Magnetic coupling with single or double containment shell

SAE, CETOP, DIN and ANSI flanges Connections:

Heating:

Electrical heating by cartridges on request

Integrated channels for heating/cooling by steam or liquid

- A range of typical pumping media Organic and inorganic chemicals
- Solvents
- Acids and alkalis
- Emulsions
- Sludges and condensates
- Prepolymers, oligomers, and monomers (PAN)
- Additives
- Resins
- Cellulose derivatives and pulps
- Silicones
- Waxes and paraffins
- Cosmetic products
- Pharmaceutical products
- Food extracts and flavourings
- Gum base
- Vegetable/animal oils and fats
- Molten Sulfur

Accessories

- Stands, motor flanges and base plates
- Product flange connections
- Couplings
- Motors and gear reducers
- Frequency converters
- Shaft seal systems (with buffer tanks)

Certificates²⁾

- ATEX certificate
- 3.1 certificate
- Performance test certificates

Options

- Bi-directional operation
- Special modifications for demanding applications
- Customizable

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¹⁾ Other materials and designs available

²⁾ Other certificates and conformities upon request.



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You can find detailed information about our products in our print media at www.maag.com/brochures.



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RECYCLING SYSTEMS > (**) ETTLINGER



